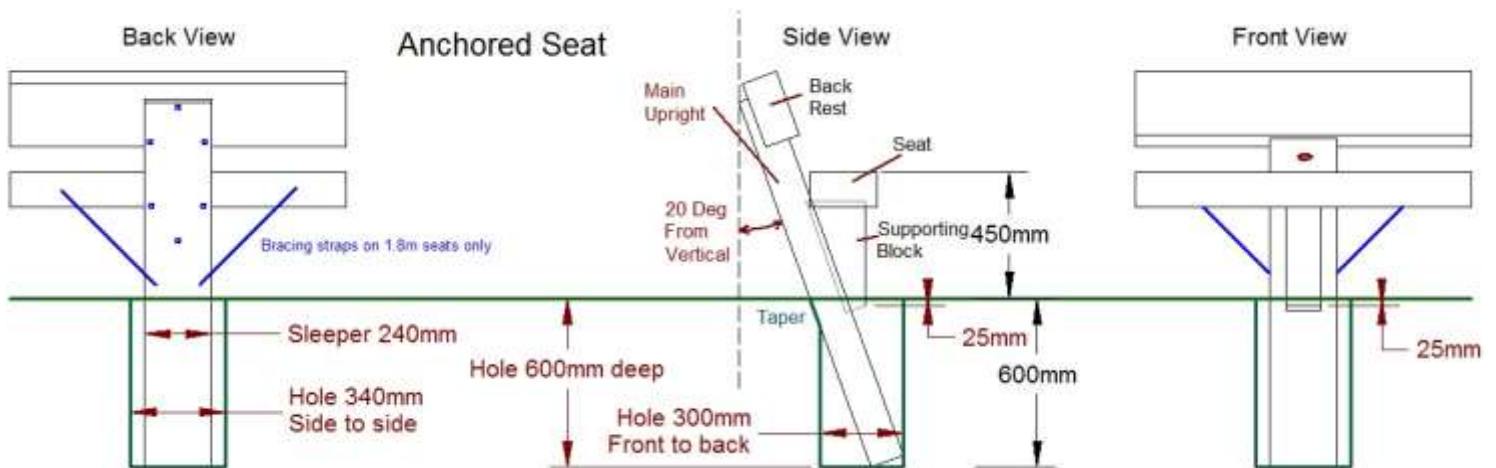


# Anchored Seat Kit Installation Instructions.



**You will need : A shovel, a large ring spanner and a chalking gun.**

1. Dig a hole into the ground to a depth of 600mm. Don't oversize it and try and keep the rear section flat and firm.
2. Place main upright into the hole and tilt it backwards to 20 Degrees
3. The top of the block check-out section should be approx. 345mm high off the natural ground level. The lower front edge of the supporting block should be 25mm underground. Adjust the depth of the hole accordingly.
4. Use 30% of a tube of liquid nails (supplied) and paste it onto the long clean edge of the supporting block along the lines marked.
5. Bolt the supporting block into position with M12x200 Gal coach screw & washer supplied
6. Use 20% of a tube of liquid nails (supplied) and paste it onto the top clean edge of the supporting block along the lines marked.
7. Sit the seat section onto the supporting block and bolt in tightly from the rear with remaining 2 M12x200 Gal coach screws & washers supplied
8. Rotate seat to desired direction and check that the upright sleeper angle is approx. 20 degree to the vertical and that the seat is level.
9. Backfill the hole firmly with concrete mix supplied
10. Use the remaining 50% of a tube of liquid nails (supplied) and paste it onto the top backrest clean edge of the main upright along the lines marked.
11. Sit the backrest into position and bolt in tightly from the rear with the 3 M12x125 Gal coach screws & washers supplied
12. Retighten all the coach screw bolts.
13. Let the concrete and liquid nails set for 3 days before applying any weight or movement.
14. Bracing straps are provided and should always be used on the wider 1.8m seat. The 1.2m long seat is optional.
15. Straps are fastened with 4x 50mm tek screws, bottom holes are pre drilled. Secure the bottom of each brace to the main upright. Only required for 1.8m seats
16. Secure the top of each brace into the rear of the seat at approx. 45 degrees. Pre-drill the holes to prevent the screws from sheering as the timber is extremely dry and hard.
17. For the 2.4m and 2.7m seats with double uprights, the distance (centre to centre) of the 2 uprights is 1760mm.
18. With multiple KITS do not mix the components as the pre drilled holes may not align. Each seat is uniquely marked and matched.